

G3 - WELDED CBW 200V-240V (LOW VOLTAGE)

F7 INVERTER

| CONSTANT | VALUE | CONSTANT | VALUE |
|----------|------------------------------|----------|--------|
| A1-00 | 0 | E1-05 | 240 |
| A1-01 | 2 | E1-06 | 60 |
| A1-02 | 0 | E1-07 | 3 |
| A1-03 | 2220 | E1-08 | 11.5 |
| B1-01 | 0 | E1-09 | 1.5 |
| B1-02 | 1 | E1-10 | 6.5 |
| B1-03 | 0 | E2-01 | NOTE 1 |
| C1-01 | 1.5 | H2-01 | E |
| C1-02 | 1.0 | L1-01 | 0 |
| C6-01 | 0 | L3-01 | 0 |
| C6-02 | 1 | L3-02 | 200 |
| D1-01 | 45 (adjust for proper speed) | L3-03 | 100 |
| E1-01 | 240 | L3-04 | 0 |
| E1-03 | F | L3-05 | 0 |
| E1-04 | 60 | L3-06 | 200 |
| | | L8-10 | 1 |

NOTE 1: Enter Ampere rating of inverter

BRAKING TRANSISTORS

09MVBT25LC=115(1), 145(2), 160(2) AMP

OVERLOAD HEATER VALUES

71 Amp = B11.5

160 Amp = B11.5

115 Amp = B6.9

58 Amp = B11.5

Verify that transistor module is set to correct voltage and master or slave switch .